



## Screw-driving system

**Patent number:** DE20007904U  
**Publication date:** 2001-09-06  
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**Classification:**  
- **International:** B25B21/02; G01L5/24; G08C19/00; H02P7/00  
- **European:** B23P19/06C1; B25B23/14  
**Application number:** DE20002007904U 20000503  
**Priority number(s):** DE20002007904U 20000503

Also published as:

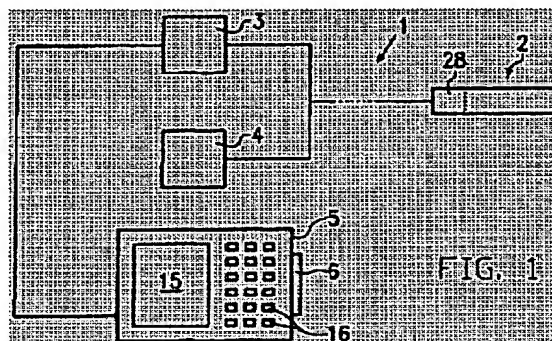
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Abstract not available for DE20007904U

Abstract of corresponding document: **EP1151821**

A screw system (1) has a number of screws (2) with separate motor control and measuring devices (3,4) assigned to each of these plus a station control device (5) which is connected with at least one motor control, measuring and interface device. Each screwdriver transmits signals corresponding signals, at least torque and/or rotational angle, to its measuring device. The motor control and measuring device are integrated in a screw module (7) which has an interface device (8) for the connection with at least the station control device. The measuring device is a measuring card that can be plugged into the screw module.



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